Print on plain white paper - Part # 122919

INSTALLATION INSTRUCTIONS

For Replacing the Gear Shaft on the Assistant's Deluxe Stool Kit #153273

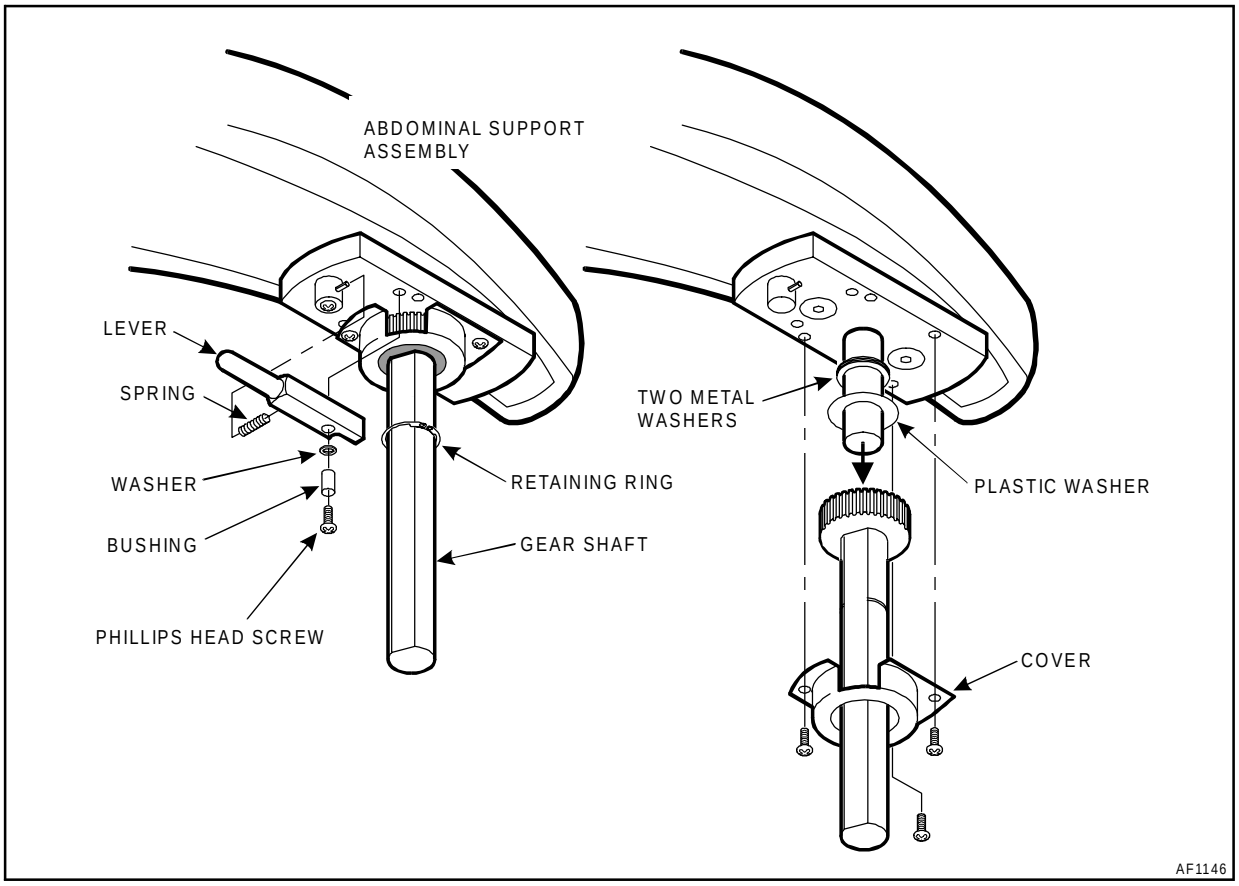
PROCEDURE:

1. Loosen the abdominal support adjustment knob and remove abdominal support by pulling up.
2. Remove the lever by removing the phillips head screw, bushing and washer (refer to the Illustration).

NOTE ▶ **NOTE: The spring is under tension and may snap out of its location. Remove the lever slowly, while covering the spring area with your hand.**

3. Remove the retaining ring from the gear shaft and take off the cover by removing three phillips head screws.
4. Slide the gear shaft off the stud, but leave the two metal washers and plastic washer in place.
5. Discard the gear shaft and replace it with the new gear shaft.
6. Re-assembly by following this procedure in reverse.

NOTE ▶ **NOTE: Adding a drop of loctite to the threads of each phillips head screw during re-assembly is recommended.**



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